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List of substances	Limitations
Sodium monoalkylphenoxybenzenedisulfonate and sodium dialkylphenoxybenzenedisulfonate mixtures containing not less than 70 pct of the monoalkylated product where the alkyl group is C ₈ .C ₁₆ . Sorbitan monolaurate meeting the following specifications. Saponification number 153–170; and hydroxyl number 330–360. Sorbitan monooleate meeting the following specifications: Saponification number 145–160, hydroxyl number 193–210. Sorbitan monopalmitate meeting the following specifications: Saponification No. 140–150; and hydroxyl No. 275–305. Sorbitan monostearate conforming to the identity prescribed in § 172.842 of this chapter. Sorbitan trioleate meeting the following specifications: Saponification No. 170–190; and hydroxyl No. 55–70. Sorbitan tristearate meeting the following specifications: Saponification No. 176–188; and hydroxyl No. 66–80. Sulfosuccinic acid 4-ester with polyethylene glycol dodecyl ether, disodium salt (CAS Reg. No. 39354–45–5).	For use only at levels not to exceed 5 percent by weight of total monomers used in the emulsion polymerization of polyvinyl acetate, acrylic, and vinyl/acrylic polymers intended for use as coatings for paper and paperboard. For use only as a polymerization emulsifier for resins applied to tea-bag material.
α-[ρ-(1,1,3,3-Tetramethylbutyl)phenyl] omega- hydroxypoly(oxyethylene) produced by the condensation of 1 mole of ρ-(1,1,3,3-tetramethylbutyl) phenol with an average of 4–14 or 30–40 moles of ethylene oxide; if a blend of prod- ucts is used, the average number of moles of ethylene oxide reacted to produce any product that is a component of the blend shall be in the range 4–14 or 30–50. Tetrasodium N-(1,2-dicarboxyethyl)-N-octadecyl-sulfosuccinate α-Tridecyl-omega-hydroxypoly (oxyethylene) mixture of dihy-	
drogen phosphate and monohydrogen phosphate esters that have an acid number (to pH 5.2) of 75–85 and that are produced by the esterification of the condensation product of one mole of "oxo" process tridecyl alcohol with 5.5–6.5 moles of ethylene oxide. α-Tridecyl-omega-hydroxypoly (oxyethyl-ene) mixture of dihydrogen phosphate and monohydrogen phosphate esters that have an acid number (to pH 5.2) of 58–70 and that are produced by the esterification of the condensation product of one mole of "oxo" process tridecyl alcohol with 9–10 moles of ethylene oxide.	

(d) The provisions of this section are not applicable to emulsifiers and/or surface-active agents listed in §175.105(c)(5) of this chapter and used in food-packaging adhesives complying with §175.105 of this chapter.

[42 FR 14609, Mar. 15, 1977, as amended at 43 FR 58557, Dec. 15, 1978; 44 FR 42679, July 20, 1979; 45 FR 67321, Oct. 10, 1980; 48 FR 24870, June 3, 1983; 49 FR 5748, Feb. 15, 1984; 51 FR 31763, Sept. 5, 1986; 56 FR 41457, Aug. 21, 1991; 58 FR 26687, May 5, 1993; 60 FR 18351, Apr. 11, 1995; 61 FR 14246, Apr. 1, 1996; 62 FR 33997, June 24, 1997; 62 FR 42051, Aug. 5, 1997]

§178.3450 Esters of stearic and palmitic acids.

The ester stearyl palmitate or palmityl stearate or mixtures thereof may be safely used as adjuvants in food-packaging materials when used in accordance with the following prescribed conditions:

- (a) They are used or intended for use as plasticizers or lubricants in polystyrene intended for use in contact with food.
- (b) They are added to the formulated polymer prior to extrusion.
- (c) The quantity used shall not exceed that required to accomplish the intended technical effect.

§178.3480 Fatty alcohols, synthetic.

Synthetic fatty alcohols may be safely used as components of articles intended for use in contact with food, and in synthesizing food additives and other substances permitted for use as components of articles intended for use in contact with food in accordance with the following prescribed conditions:

(a) The food additive consists of fatty alcohols meeting the specifications and definition prescribed in §172.864 of this